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**D3914-041**  
**Job Sheet 166565**



Part No: D3914-041

Job Qty: 1 ea

Part Name: Long Basket Lid Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/11/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG D4020 REV A SHEET 2, D3914 REV D SHEETS 1,2,3 IPP Rev:A new issue DD 10.03.19 verified by:EC  
IPP Rev:B as per dwg revB DD 10.08.18 verified by:EC IPP Rev:C 13.03.14 AS PER DWG REV.pc1 DD  
VERF:JLM IPP REV:D 13.06.21 DWG REV:C DD VERF:JFS

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Due Date | Standard  |         | Workcenter/Supplier   |             |
|-------|--------------------|-------|----------|-----------|---------|-----------------------|-------------|
|       |                    |       |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time   |
| 90    | Start up Operation | 1 Ea  | 11/9/17  | 0.00      | 0.00    | Start up container    | D.M.L       |
| 100   | Large Fab          | 1 pcs | 11/9/17  | 0.00      | 6.67    | Large Fab 1           | C.C.        |
| 110   | QC                 | 1 pcs | 11/9/17  | 0.00      | 0.00    | QC9                   | A 11.10.17  |
| 120   | QC                 | 1 pcs | 11/9/17  | 0.00      | 0.00    | QC5                   | PS 11.10.17 |
| 130   | Powdercoat         | 1 pcs | 11/9/17  | 0.00      | 0.40    | Powdercoat4           | BR 11.11.17 |
| 135   | QC                 | 1 pcs | 11/9/17  | 0.00      | 0.00    | QC3                   | 11.11.17    |
| 140   | HandFinish         | 1 pcs | 11/10/17 | 0.00      | 0.80    | HandFinish3           | 11.11.17    |
| 150   | QC                 | 1 pcs | 11/10/17 | 0.00      | 0.00    | QC3                   | 11.11.17    |
| 160   | Packaging          | 1 pcs | 11/10/17 | 0.00      | 0.00    | Packaging3            | OCT 14 2017 |
| 170   | QC21-SA            | 1 Ea  | 11/10/17 | 0.00      | 0.00    | QC21                  | NOV 14 2017 |

Part Op 100 - 1- assemble ribs , weld as per dwg D3914 using DT9607A 2- weld hinge (3) and Mounting brackets as per dwg  
Descriptions: D3914 \*\*\*Visual inspect before welding mesh\*\*\* 3- tack weld mesh on basket as per dwg D3914 \*\*\*Cut out mesh where  
label plate goes in center off basket lid as per dwg D4020-5. Make sure to place mesh correctly on lid, check with label  
plate before tacking mesh\*\*\*

130 - \*\*\* mask sides of hinge prior to powdercoat\*\*\*

140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg 2- Install label as per dwg \*\*\*Mask  
label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label \*\*\*

11/13/17 START: 3:15 OUT: 3:20 FINISH: 3:45

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D2581-16       | 2        | 32        | 0         | 0       |
|                       | D3914-1        | 2        | 6         | 0         | 0       |
|                       | D3914-7        | 2        | 4         | 0         | 0       |
|                       | D4016-3        | 3        | 25        | 0         | 0       |
|                       | D4018-5        | 9        | 27        | 0         | 0       |
|                       | D4020-5        | 1        | 0         | 0         | 0       |
|                       | D4021-3        | 1        | 9         | 0         | 0       |
|                       | D4035-043      | 2        | 4         | 0         | 0       |
| 140-HandFinish        | D2728-3        | 1        | 0         | 0         | 0       |

### Part Specifications

Specifications could not be found.

**DART**  
AEROSPACE  
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**Long Basket Lid Assembly (350)**

**PART NO: D3914-041**  
**Revision:**  
**Operation: Start up Operation**  
**Quantity: 1**  
**Change No:**

**Mfg Date: 10/24/17**  
**Job No: 166565**